



A WORLD OF SOLUTIONS

Linear & Rotary Position Sensors, Programmable Limit Switches, Network Connectivity & More



ABSOLUTE PROCESS CONTROL. KNOW WHERE YOU ARE... REGARDLESS.

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Linear Position Sensors

GEMCO's durable and reliable linear position products are based on unique technologies, including magnetostriction. Our sensors come in a variety of packages and with features not found in competitive units. If you have an application requiring linear feedback and control, GEMCO has the solution.

940 Linear Position Sensor (LPS)

	<ul style="list-style-type: none"> Economical Rod Style LDT Analog Output 4-20mA, 0-10 VDC Stroke Length to 144" Input Voltage 15-26 VDC
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925 Cable Reel Sensor

	<ul style="list-style-type: none"> Provides accurate position feedback for linear motion up to 100 feet Stainless steel cable, 12 gauge steel housing for harsh environment Mounting for either resolver, encoder, cam switch or rotary potentiometer Any manufacturer's sensor can be integrated into this rugged housing
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950IS Intrinsically Safe

	<ul style="list-style-type: none"> Intrinsically Safe Rod Style LDT Analog Output UL Listed for Class I, Groups C and D, and Class II Groups E, F and G, and Class III Hazardous Locations
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950MD Mill-Duty Housing

	<ul style="list-style-type: none"> Stainless Steel Mill Duty "Rod Style" Protective Housing Stroke Length to 20 Feet Optional Ports for Air, Water or Vortex Air Cooling Ideal for Retrofitting Existing Hydraulic Cylinders Optional Bellows Boot
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951 Quik-Stik II®

	<ul style="list-style-type: none"> High Accuracy, High Speed Rod Style LDT Analog, Digital and Optional Velocity Output Input Voltage 13.5-26 VDC Programmable Zero & Span Stroke Length up to 300"
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952 BlueOx®

	<ul style="list-style-type: none"> High Shock & Vibration Rod Style LDT Analog, Digital & Quadrature Outputs Stroke Length to 168" Input Voltage 15-26 VDC Optional Stainless Steel Housing Ideal for Harsh Environments
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956 BLOK Housing Option For 955 Series LDT

	<ul style="list-style-type: none"> Two chamber industrial rod and barrel style enclosure for 955 series LDTs Stroke Length to 36" Electronics are isolated in a chamber with an IP67, optional IP68 rating Optional spherical rod ends
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955 BRIK Gen III & 955S Smart BRIK

	<ul style="list-style-type: none"> Low Profile LDT Analog Output 4-20mA, 0-10 VDC, +/- 10 VDC, Digital Output Programmable Zero & Span Stroke Length to 180" Wide Input Voltage Range Optional Floating Magnet Diagnostic LED
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955DQ BRIK w/Quadrature Output

	<ul style="list-style-type: none"> Low Profile LDT Quadrature Output Stroke Length to 180" Input Voltage 13.5-30 VDC Programmable Zero "Burst" Output for Absolute Positioning
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7330 Pro-Stik II (Standard & Food Grade)







	<ul style="list-style-type: none"> Stainless Steel "Headless" Rod Style LDT Ideal for Liquid Level Sensing Intrinsically Safe Wide Range of Float Options Available in Standard or 316 Grit Polished Stainless Steel
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1746L LDT Interface Card

	<ul style="list-style-type: none"> Provides high resolution direct input into an A-B SLC-500 PLC Resolution to 0.001 inch (0.01 mm) Single or dual channel versions LDT is powered from card - no external power supply required Motion detect and over-travel limits built-in
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Rotary Position Sensors

These sensors detect the rotary position of a machine. This makes it possible to make quick process decisions for simple stop/start control or for complex output operations. We designed these products to be easy to use and install so that machine change-over takes minutes, not hours.

	<p>1980 Rotating Cam Limit Switch</p> <ul style="list-style-type: none"> • 2-40 circuits • NEMA 1, 4, 5, 7, 9, 12 enclosures • Easy access and quick adjustment • Unparalleled flexibility • Gear reducers and multipliers • Timing Dials • Provisions for other sensors
	<p>1980R Rotating Cam Limit Switch w/Resolver</p> <ul style="list-style-type: none"> • Combination Cam Box & Resolver • No special tools required to adjust cam shaft • NEMA 1, 4, 5, 9 & 12 • 2-40 circuits • Variety of resolver electronics to match the PLC
	<p>1983 Optical Cam Limit Switch</p> <ul style="list-style-type: none"> • Micro-Adjust Cams for precision settings from 1° to 359° • Speeds from 1 to 3600 RPM • NEMA 1, 4, 7 & 12 • AC and DC outputs with 3 amp Plug-in Opto 22 outputs • 2-40 circuits
	<p>1986 Resolvers</p> <ul style="list-style-type: none"> • Precision Resolvers allows up to 14-Bit resolution with absolute position • Packages are direct bolt-in replacements for most English and metric size encoders • Internal precision gear reducers for multi-turn applications • Standard foot mount unit is the most rugged in the industry • Single or Dual Resolvers
	<p>1986 Mill Duty Resolver</p> <ul style="list-style-type: none"> • 1/4" (6.35mm) plate steel construction and jackshaft input to drive resolvers, encoders, tach generators • Air purge fittings for positive pressure or cooling • Vortex cooler or internal heaters for temperature extremes
	<p>2000 Rotary Limit Switches</p> <ul style="list-style-type: none"> • Enclosures available in NEMA 1, 4, 7, 9 & 12 • Contacts rated to 10 amps @ 125 VAC • Gear ratios from 5:1 to 5333.3 to 1 • 2, 3, 4 circuit







Programmable Limit Switches

If you need dedicated control for the complexities of packaging, converting or gluing applications, or a basic I/O or shut height monitor on a stamping press, GEMCO has a Programmable Limit Switch (PLS) for your application.




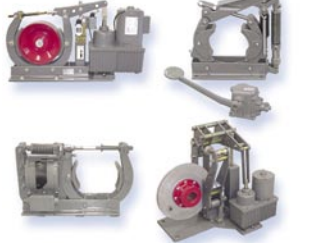


	<p>1771 High Speed PLS</p> <ul style="list-style-type: none"> • Allen-Bradley 1771 PLC-5 backplane • 16 ultra high speed (5 µsec) output • 16 high speed (500 µsec) outputs presented to the I/O image table every 5 msec • 8 inputs field configurable for product presence, registration mark synchronization, or remote set-point advance/retard inputs • 14-Bit (16,384 count) resolution for position accuracy
	<p>2500 Programmable Limit Switch</p> <ul style="list-style-type: none"> • 8-64 high speed outputs (100 µsec) • RS232/RS485 communication • 12-Bit resolution • Brake monitor/Motion detect • Speed compensation/linear speed offset feature • Die Protection
	<p>1995 Micro-Set PLS</p> <ul style="list-style-type: none"> • Resolver or LDT Input • 6-30 circuits • Programmable motion detect output relay • Programmable speed compensation automatically advances or retards output on variable-speed lines • Fault-check, self diagnostics monitor: resolver, microprocessor, interconnecting cables
	<p>2110 Shut Height Monitor</p> <ul style="list-style-type: none"> • Large 6 position, 7 segment LED display • Resolver or LDT input module • Optional relay or digital output modules & analog modules • Position accuracy of +/- .001"
	<p>1992 Press-Set Automation Controller</p> <ul style="list-style-type: none"> • 200 job set-up storage • Stroke, batch and total counters • Speed compensation • Fail-safe control relays conform to OSHA specs for use as inputs to press control circuits • Serial interface to supervisory control system
	<p>7500 Ultra High Speed PLS</p> <ul style="list-style-type: none"> • 16 ultra high speed (5 µsec) outputs • 16 high speed outputs (network dependant) • 8 optically isolated inputs (total of 10) • Optional ControlNet network communications adapter • DIN rail mountable

Network Connectivity

A seamless information relay from the production line to the people who need it, requires a smart network. GEMCO's connectivity products include a variety of LDTs, Resolvers and Programmable Limit Switches that make vital information available without interrupting production flow. We are the home of smart, rugged sensors that speak your language.

	<p>1746R & L Resolver & LDT Interface Cards</p> <ul style="list-style-type: none"> • Direct connectivity to AB-1746 backplane • 1 or 2 Axis Input • Provides Position, RPM Data & Velocity • Resolver or LDT Input • Sensor powered by the card
	<p>1771 High Speed PLS</p> <ul style="list-style-type: none"> • Allen-Bradley 1771 PLC-5 backplane • 16 ultra high speed (5 µsec) output • 16 high speed (500 µsec) outputs presented to the I/O image table every 5 msec • 8 inputs field configurable for product presence, registration mark synchronization, or remote set-point advance/retard inputs • 14-Bit (16,384 count) resolution for position accuracy
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	<p>1986DN DeviceNet Resolver</p> <ul style="list-style-type: none"> • Combines the reliability and ruggedness of a resolver with the flexibility of DeviceNet communications • 12-Bit resolution • 8 User programmable set-points transmitted over the network • Continuous position data and RPM over DeviceNet
	<p>1990DN DeviceNet Resolver Interface Module</p> <ul style="list-style-type: none"> • Interfaces standard resolvers to DeviceNet network • 12-Bit resolution • 8 User programmable set-points transmitted over the network • Continuous position data and RPM over DeviceNet

Other Solutions

	<p>1025 Footswitch</p> <ul style="list-style-type: none"> • Heavy Duty Treadle Operated Foot Switch • NEMA 1 & 4 • Optional Protective Cover • Single or Dual Circuit • Optional locking latch kit • Optional pneumatic valve installed in place of electrical switches
	<p>Linear Displacement Transducers</p> <ul style="list-style-type: none"> • High Speed LDT • Analog, Digital, Quadrature and Optional Velocity Output • Input Voltage 13.5-26 VDC • Programmable Zero & Span • Stroke Length up to 300"
	<p>1999 Semelex Safetimeter</p> <ul style="list-style-type: none"> • Portable stamping press safety device • Checks stopping time and calculates safe distance for light curtains, mats and other safety devices • Systems accessories allow testing of safety devices response time as part of setup • Tachometer unit available to test rotary devices • Battery powered for remote location testing
	<p>GEMCO Industrial Brakes</p> <ul style="list-style-type: none"> • AISE rated brakes • Electro-Thrust Shoe, Magnetic DC Shoe, Solenoid AC Shoe and Hydraulic Shoe configurations • Electro-Thrust Disc brakes up to 17 inch diameter
	<p>948 Limit Module</p> <ul style="list-style-type: none"> • 0-10 VDC Analog Input • Four (4) Adjustable Setpoint Outputs • Solid State Outputs (Sourcing or Sinking) • Economical Packaging
	<p>CATRAC</p> <ul style="list-style-type: none"> • Cable & Hose Carriers • All Steel Construction • Prevents Twisting & Wear • Withstands Severe Hydraulic Shock Loads